

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. M/N AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 2/3

REF FAA STC SA00475SE
REF TCCA STC SH98-4
REF EASA STC EASA.IM.R.S.01320

PURPOSE:

For D206-642-113/-114/-215/-216/-217/-218 Skidtube Installations, the specified AN3-37A bolts used to attach D206-642-149/-249 Run-On Wearplate Kits may be too long.

CHANGE:

For D206-642-149/-249 Run-On Wearplate Kits, the AN3-37A bolts are replaced with AN3-36A bolts. When installing D206-642-149/-249 kits, it is also acceptable to use longer or shorter AN3 bolts, or add additional AN960JD10 / AN960JD10L washers under the nut to ensure 1.5-2 threads in safety.

The parts lists in Installation Instructions D206-642 and Instructions for Continued Airworthiness ICA-D206-642 are updated as follows:

D206-642 Rev. M/N, section 4.2 ICA-D206 Rev. 2/3, section 32.12

Item	Qty -113	Qty -114	Qty -151	Qty -149	Part Number	Description
	X				D206-642-113	SKIDTUBE INSTALLATION, LH
		X			D206-642-114	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-151	SKIDTUBE
			1	X	D206-642-149	RUN-ON LANDING WEARPLATE KIT

WAS:

26A				7	AN3-37A	BOLT
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IS:

26A				7	AN3-36A	BOLT
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D206-642 Rev. M/N, section 4.4 ICA-D206 Rev. 2/3, section 32.14

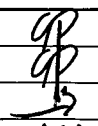
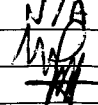
Item	Qty -215	Qty -216	Qty -217	Qty -218	Qty -251	Qty -249	Part Number	Description
	X						D206-642-215	SKIDTUBE INSTALLATION, LH
		X					D206-642-216	SKIDTUBE INSTALLATION, RH
			X				D206-642-217	SKIDTUBE INSTALLATION, THRU BOLT, LH
				X			D206-642-218	SKIDTUBE INSTALLATION, THRU BOLT, RH
	1	1	1	1	X		D206-642-251	SKIDTUBE
					1	X	D206-642-249	RUN-ON WEARPLATE KIT

WAS:

26A						7	AN3-37A	BOLT
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IS:

26A						7	AN3-36A	BOLT
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A	NEW ISSUE (NCR 10-008)	CP	10.01.20
REV.	DESCRIPTION	BY	DATE
DESIGN	 DART AEROSPACE USA, INC. PORT HADLOCK, WA	DRAWING NO. DSI 9497 REV. A SHEET 1 OF 1 TITLE BOLT SUBSTITUTION SCALE NTS	
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DE APPR.			
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